



JOHN DEERE

ENGINE PERFORMANCE CURVE

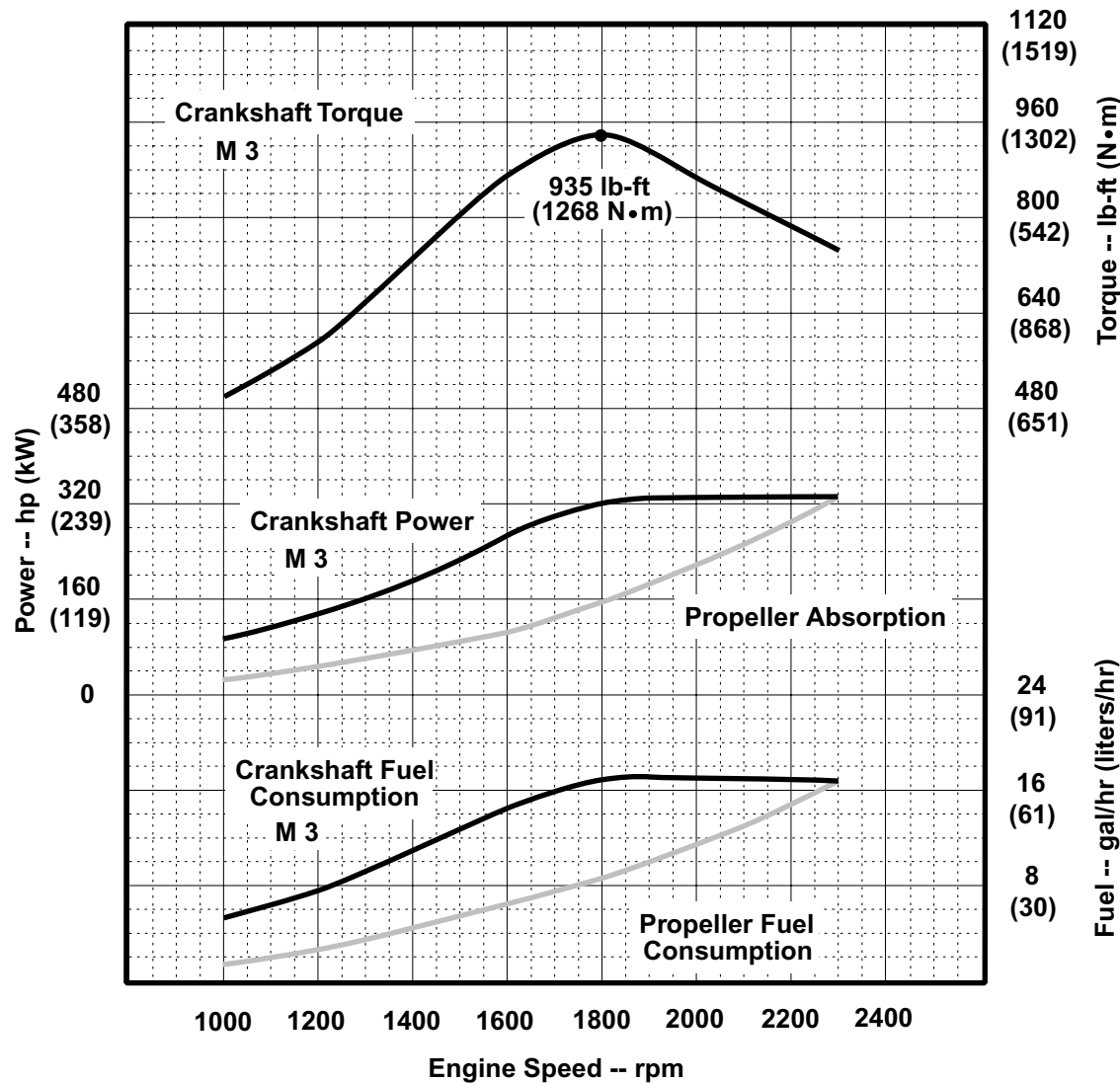
Rating: M3 - 330 hp (246 kW) @ 2300 rpm

Application: Marine

PowerTech 8.1 L Engine

Model: **6081AFM75**

(Propeller Power is approximately 97% of Crankshaft Power)



Air Intake Restriction 12 in.H₂O (3 kPa)
 Exhaust Back Pressure 30 in.H₂O (7.5 kPa)

Gross power guaranteed within + or - 5% at SAE J1995 and ISO 8665 conditions:
 77 °F (25 °C) air inlet temperature
 29.31 in.Hg (99 kPa) barometer
 104 °F (40 °C) fuel inlet temperature
 0.853 fuel specific gravity @ 60 °F (15.5 °C)

Conversion factors:
 Power: kW = hp x 0.746
 Fuel: 1 gal = 7.1 lb, 1 L = 0.85 kg
 Torque: N·m = lb-ft x 1.356

All values are from currently available data and are subject to change without notice.

Notes:

Tier-2 Emission Certifications:	Certified by:
<ul style="list-style-type: none"> EPA Commercial Marine (40 CFR Part 94) IMO Annex VI Ref: Engine Emission Label	<i>NEAL CLEPER</i> <i>4/MAR/04</i>

* Revised Data
 Curve: 6081AFM75330M3..... Sheet 1 of 2
 March 2004

Common Specifications:

General Data

Model 6081AFM75
 Number of Cylinders 6
 Bore and Stroke--in.(mm)..... 4.6 x 5.1 (116 x 129)
 Displacement--in³ (L)497 (8.1)
 Compression Ratio 15.7 : 1
 Valves per Cylinder -- Intake / Exhaust 1 / 1
 Firing Order 1-5-3-6-2-4
 Combustion System Direct Injection
 Engine Type In-line, 4-Cycle
 Aspiration Turbocharged and Aftercooled
 Aftercooling System Engine Coolant
 Engine Crankcase Vent System Open
 Maximum Crankcase Pressure--in. H₂O (kPa)2 (0.5)

Physical Data

(Includes Engine, Flywheel Housing, Flywheel & Electrics)
 Length--in.(mm)51.1 (1299)
 Width--in.(mm)31.0 (787)
 Height (centerline to top)--in.(mm)27.0 (687)
 Height (centerline to bottom)--in.(mm)12.5 (318)
 Weight, dry--lb (kg).....1881 (853)
 Center of Gravity Location
 From Rear Face of Block (X-axis)--in.(mm)21.5 (546)
 Right of Crankshaft (Y-axis)--in.(mm)..... -3.5 (-87.9)
 Above Crankshaft (Z-axis)--in.(mm).....7.0 (179)
 Max. Allow. Static Bending Moment at Rear Face
 of Flywhl Hsg w/5-G Load--lb-ft (N•m)600 (814)
 Thrust Bearing Load Limit (Forward)--lb (N)1950 (8673)
 Maximum Installed Angle
 Front Up--degrees 12
 Front Down--degrees 0

Air System

Minimum Ventilation Area--in² (m²).....186.0 (0.120)
 Maximum Allowable Air Temperature Rise
 Ambient to Engine Inlet--°F (°C)30 (17)
 Engine Air Flow--ft³/min (m³/min)692 (19.6)
 Intake Manifold Pressure--psi (kPa).....26 (180)
 Maximum Air Intake Restriction
 Dirty Air Cleaner--in. H₂O (kPa).....25 (6.25)
 Clean Air Cleaner--in. H₂O (kPa)..... 12 (3.0)

Engine Specification Data

Cooling System

Engine Heat Rejection--BTU/min (kW) 11,327 (199)
 Engine Radiated Heat--BTU/min (kW)..... 1821 (32)
 Coolant Flow--gal/min (L/min)..... 73 (276)
 Minimum Coolant Fill Rate--gal/min (L/min) 3.2 (12)
 Thermostat Start to Open--°F (°C) 160 (71)
 Thermostat Fully Open--°F (°C)..... 183 (84)
 Maximum Top Tank Temperature--°F (°C) 212 (100)
 Minimum Sea Water-to-Boil Temperature--°F (°C) .. 90 (32)
 Min. Water Pump Inlet Pressure--in. H₂O (kPa) 00 (00)
 Recommended Pressure Cap--psi (kPa) 10 (70)
 Max. Pressure Drop Across Keel Cooler--psi (kPa) .. 6 (40)
 Engine Coolant Capacity--qt (L) 26.4 (24)

Electrical System

Recommended Battery Capacity **12 Volt 24 Volt**
 Cold Cranking Amps @ 32 °F (0 °C)--amp..800 570
 Max. Starting Circuit Resistance--Ohms 0.0012 ... 0.002
 Starter Rolling Current @ 32 °F (0 °C)--amp ...950 600

Exhaust System

Exhaust Temperature--°F (°C) 810 (432)
 Exhaust Gas Flow--ft³/min (m³/min) 1635 (46)
 Min. Exhaust Pipe Diameter, Dry--in.(mm)5.0 (125)*
 Min. Exhaust Pipe Diameter, Wet--in.(mm)6.0 (150)*
 Max. Allowable Back Pressure--in. H₂O (kPa) 30 (7.5)
 Max. Weight on Turbocharger--lb (kg) 55 (25)

Fuel System

ECU Description John Deere Electronic Control
 Fuel Injection Pump Denso HPCR
 Governor Type Electronic
 Governor Regulation--percent 0 to 5
 Total Fuel Flow--lb/hr (kg/hr) 785 (356)
 Total Fuel Flow--gal/hr (L/hr).....111 (419)
 Min. Rec'd. Fuel Line ID--in.(mm).....0.45 (11.0)*
 Min. Rec'd. Fuel Line Size -10*
 Fuel Consumption--lb/hr (kg/hr)..... 118.4 (53.7)
 Fuel Consumption--gal/hr (L/hr)..... 16.7 (63.2)
 Maximum Leak Off Line Pressure--psi (kPa) 8.7 (60)
 Max. Fuel Transfer Pump Suction Lift--ft (m) fuel... 10 (3.0)
 Max. Fuel Inlet Restriction--in. H₂O (kPa)-120 (-30.0)
 Max. Fuel Inlet Pressure--psi (kPa) 13.8 (95.0)
 Max. Fuel Height Above Transfer Pump--ft (m) 10 (3.0)
 Max. Fuel Inlet Temperature--°F (°C) 149 (65)
 Fuel Filter Size @98% Efficiency--Micron 2

Lubrication System

Oil Pressure @ Rated Speed--psi (kPa) 50 (345)
 Oil Pressure @ Low Idle--psi (kPa) 15 (105)

Sea Water System

Sea Water Pump Flow--gal/min (L/min)..... 53 (199)
 Maximum Inlet Restriction--in. H₂O (kPa) 120 (30)
 Maximum Outlet Pressure--psi (kPa)..... 20 (140)
 Maximum Suction Lift--ft (m)..... 10 (3.0)

Performance Data

Performance Option Codes 72C1 / 72C2
 Rated Power--hp (kW) 330 (246)
 Rated Power (Metric) Fuel @ 77 °F (25 °C)--PS 237.9
 Rated Speed--rpm 2300
 Rated Torque--lb-ft (N•m)..... 753 (1021)
 Peak Torque--lb-ft (N•m) 935 (1268)
 Peak Torque Speed--rpm 1800
 Torque Rise--percent 24
 Low Idle Speed--rpm 600
 BMEP--psi (kPa) 229 (1577)
 Smoke @ Rated Speed--Bosch No.<1.5
 Noise--dB(A) @ 1 m NA

Fuel Consumption for Typical Propeller Curve

Engine rpm	Crank. Power hp (kW)	Crank. Torque lb-ft (N•m)	Prop. Absorption hp (kW)	Prop. Fuel gal/hr(L/hr)
2300	330 (246)	753 (1021)	330 (246.0)	16.7 (63.3)
2200	330 (246)	788 (1068)	289 (215.3)	14.9 (56.3)
2100	330 (246)	825 (1119)	251 (187.2)	13.0 (49.1)
2000	330 (246)	866 (1175)	217 (161.7)	11.3 (42.6)
1900	330 (246)	912 (1236)	186 (138.7)	9.8 (37.0)
1800	321 (239)	935 (1268)	158 (117.9)	8.4 (31.9)
1600	266 (198)	872 (1182)	111 (82.8)	6.2 (23.5)
1400	193 (144)	724 (982)	74 (55.5)	4.2 (15.8)
1200	135 (101)	593 (804)	47 (34.9)	2.7 (10.1)
1000	95 (71)	500 (678)	27 (20.2)	1.6 (6.2)

Data based on keel-cooled engine.
 All values at rated speed and power with standard options unless otherwise noted.

* Revised Data
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 March 2004